

CONCRECIVE® 1288

Formerly **Concresive 4058**

Polyurethane injection resin for control of water leaks

DESCRIPTION

Concresive 1288 is a two component system consisting of a urethane pre-polymer and a catalyst, which when injected into leaking joints and cracks reacts instantaneously with water to foam up and plug the leakage.

RECOMMENDED FOR

Concresive 1288 is ideally used in situations where the live leaks must be stopped before starting further repair works. Applications include ;

- stopping leaks through joints and cracks in concrete and masonry.
- stopping leaking water in tunnels, subways, basement and sheet pile walls as a precursor to other treatments.
- injection into the joints of leaking water pipe line, concrete lined waterways, sewer lines and manhole conduits.
- arrest water leakage through joints and cracks

FEATURES AND BENEFITS

Foams in contact with water Swells and seals against the passage of water. Stops live leaks.

Low viscosity Effective penetration even in narrow cracks.

Forms flexible, tough foam Withstands normal movements. Will not cause further concrete cracking.

TYPICAL PERFORMANCE DATA

Gel time : The gel time of the injection system can be adjusted to a given flow rate of leaking water by varying the catalyst content.

Typical gel times at different catalyst content are :

Dosage of Part B (Catalyst)	Gel time (sec.)
4 %	130
8%	70
12%	50
16%	40

PROPERTIES

	Part A	Part B
Supply form	Liquid	Liquid
Colour	Brown	Clear
Viscosity @ 25°C	300 cps	20 - 30 cps
Density	1.12 - 1.14 kg/L	0.93 - 0.95 kg/L
Pot life at 20°C	: 45-60 min.	

APPLICATION

Preparation

Best results are achieved by injecting from the face where water enters the structural element. Therefore, it is recommended to drill injection holes on this face. Where water entry side of the structure is inaccessible, drill holes on the leaking face, at an angle of max. 45° to the plane of the crack or joint, to intercept it as far behind the leaking face as practicable.

Drill approx. 15 mm dia holes, at intervals of 150 - 300 mm depending on the severity of the leakage.

Fix injection ports in each of the drilled holes using **Concresive 1438** or **Concresive 1488**.

Flush the holes free from drilling dust by pumping water through each of the injection ports in succession and then close the cocks of the ports.

Mixing

Before mixing, it is important to establish the best gel time for a specific application, considering the velocity and rate of leaking water involved. The proportion of Part B determines the gel time. Tests should be conducted with different ratios of Part A to Part B, to ascertain the proportion of Part B required to achieve the desired gel time.

Test : Mix 100 parts of Part A with say 10 parts of part B. Add 20 parts of water and mix using a stirrer. Measure gel time from the moment of adding water. Repeat the test with different dosage rates of Part B. Choose the dosage of Part B that results in the desired gel time

Mechanical mixing is necessary. Use a slow speed electric drill fitted with a grout stirrer.

Pour Part A into a dry and clean container. Add the required quantity of Part B and mix for 1-2 min.

Placing

Concresive 1288 is designed for placing by injection using any positive displacement electric pump or a hand operated piston pump, capable of producing pressures up to 200 bars.

Inject the mixed resin system into the crack or joint starting from the widest part. In vertical cracks, start from the lowest level. Inject in each port keeping the next one open as a vent but all others closed. Normally, water emerges out of the vent port first, followed by foam.

When foam starts to appear, close the vent port and continue injection until the pressure is built up to the

required level. Maintain the pressure for 1 to 5 minutes to allow for total penetration and close the injecting port before releasing the pressure. Continue until all the ports or nipples are injected.

24 hours after the injection, remove all nipples or ports and fill in the resulting cavities with **Concresive 1438**.

EQUIPMENT

Drilling : Portable hammer drill capable of drilling up to 20 mm diameter holes.

Mixing : Slow speed portable electric drill fitted with a grout stirrer.

Placing : Hand operated piston type pump or electric positive displacement pump, capable of producing a pressure of up to 200 bars.

CLEANING

Clean the tools and equipment with a suitable solvent such as methylene chloride. Ensure that it is **not** contaminated with water.

ESTIMATING DATA

The quantity of **Concresive 1288** required is dependent on the total volume of the void to be injected, loss and wastage.

PACKAGING

Available in 27.5 kg packs, consisting of 25 kg of Part A and 2.5 kg of Part B.

STORAGE

Concresive 1288 should be stored in a well ventilated warehouse at temperatures between 10°C and 30°C and protected from rain and humidity. Partially used drums should be resealed quickly to minimise ingress of moisture.

SHELF LIFE

6 months in unopened original packing, when stored as recommended.

PRECAUTIONS

Health : Certain components of **Concresive 1288** can cause skin and eye irritation if exposed and respiratory reaction if inhaled. Wear gloves, masks and use barrier creams such as Kerodex No. 71 while handling the product. Wash thoroughly after handling.

Should skin contact occur wash immediately with soap and water, or an effective hand cleaner.

In case of accidental eye contact rinse thoroughly using an eye bath containing borax solution and consult a doctor immediately.

If ingested, drink a glass of water and do not induce vomiting. Consult a doctor immediately.

Fire : **Concresive 1288** is combustible. Do not smoke while handling the product. Avoid exposure to naked flame and sparks.

Further details on health and safety can be found in the respective Material Safety Data Sheets (MSDS).

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STATEMENT OF RESPONSIBILITY

The technical information and application advice given in this **MBT** publication are based on the present state of our best scientific and practical knowledge. As the information herein is of a general nature, no assumption can be made as to a product's suitability for a particular use or application and no warranty as to its accuracy, reliability or completeness either expressed or implied is given other than those required by law. The user is responsible for checking the suitability of products for their intended use.

NOTE

Field service where provided does not constitute supervisory responsibility. Suggestions made by **MBT** either orally or in writing may be followed, modified or rejected by the owner, engineer or contractor since they, and not **MBT**, are responsible for carrying out procedures appropriate to a specific application.

Construction Systems Asia Pacific Offices

REGIONAL HEADQUARTERS

MBT Asia Pacific

Tel : (65) 6861 6766

Fax: (65) 6863 0951

Master Builders Technologies

(Hong Kong) Ltd

Tel : (852) 2 407 4291

Fax: (852) 2 406 7391

MALAYSIA

MBT (Malaysia) Sdn Bhd

Tel : (60) 3 3344 3388

Fax: (60) 3 3344 2288

TAIWAN

MBT (Taiwan) Co. Ltd

Tel : (886) 2 2808 5055

Fax: (886) 2 2808 5066

AUSTRALIA

MBT (Australia) Pty Ltd

Tel : (61) 2 9624 4200

Fax: (61) 2 9624 7681

INDONESIA

PT MBT Indonesia

Tel : (62) 21 893 4339

Fax: (62) 21 893 4342

NEW ZEALAND

MBT (New Zealand) Ltd

Tel: (64) 9 414 7233

Fax:(64) 9 414 7244

THAILAND

Thai Master Builders Co. Ltd

Tel: (66) 2 681 1020

Fax: (66) 2 681 1034

CHINA

Shanghai Master Builders Co. Ltd

Tel : (86) 21 6485 3300

Fax: (86) 21 6495 1662

JAPAN

Pozzolith Bussan Co., Ltd.

Tel : (81) 3 3582 0761

Fax : (81) 3 3583 3800

PHILIPPINES

MBT (Philippines) Inc

Tel : (63) 2 838 4827-9

Fax: (63) 2 838 4830

VIETNAM

MBT (Vietnam) Ltd

Tel : (84) 650 743 100

Fax : (84) 650 743 200

Guangzhou MBT Co., Ltd

Tel : (86) 20 8336 4978

Fax: (86) 20 8339 6468

KOREA

Korea Master Builders Co. Ltd

Tel : (82) 2 3473 4891

Fax: (82) 2 3473 7869

SINGAPORE

MBT (Singapore) Pte Ltd

Tel : (65) 6861 6766

Fax: (65) 6861 3186